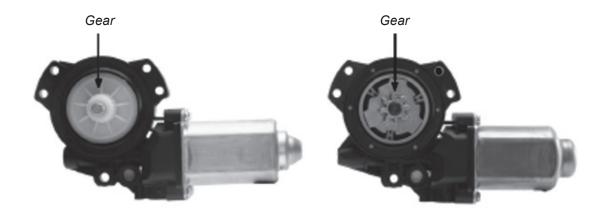
WINDOW LIFT MOTOR GEAR REPLACEMENT PROCEDURE

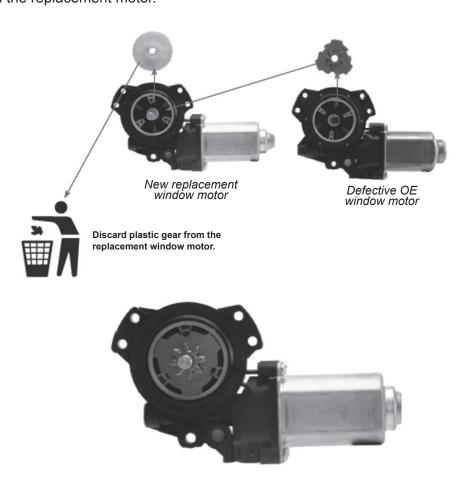
2016-2011 Kia Sportage; 2015-2010 Hyundai Tuscon; Front Left & Front Right

Step 1:

Use a tool to pry gear from the original window motor (must be the OE motor) and the replacement motor.



Step 2:
Install OE gear on the replacement motor.



UPDATED 06/2022 BOM # 82724-3192A